

Machinery list | Aluminum die casting (cold chamber)

Production currently utilizes ten automatic die-casting machines. They are liquid-charged, CNC controlled, cold-chamber units made by the FRECH machinery company.

All these systems are engineered as fully automated casting cells with REIS robots and REIS trimming presses.

Maker:	Frech DAK 250	Frech DAK 350	Frech DAK 450	Frech DAK 580
Clamping power:	2,500 KN	3,850 KN	4,500 KN	5,800 KN
Column spacing:	525 x 525	600 x 600	675 x 675	750 x 750
Number:	2	1	1	2

Maker:	Frech OC 550	Frech OC 700	Frech DAK 720	Frech DAK 880
Clamping power:	6,150 KN	7,550 KN	8,000 KN	9,300 KN
Column spacing:	720 x 720	800 x 800	825 x 825	900 x 900
Number:	1	1	1	1

